

Creating a Successful P2 Program for Your Business

- Facilities have a clear understanding of their P2 direction.
 - Have a definition of P2 and have either a facility or corporate P2 policy.
- Facilities have a method for identifying and documenting wastes and emissions.
- Facilities have P2 goals.
 - Have facility and or corporate P2 goals.
 - Using input solicited from employees and other sources, facility environmental leaders provide input into the corporate and facility goal setting processes.
 - Corporate P2 directives influence the program.
- Facilities use a champion or facilitator or point person to lead the program.
 - Management supports P2 and commits the necessary resources to support P2 activities.
 - P2 is integrated into business planning.
- Environmental considerations are part of business planning process.
 - Facility P2 goals are part of the business planning process.
 - P2 is used, whenever possible, in anticipation of future compliance requirements.
- Priorities are assigned to waste streams.
- Cross functional teams are used.
- Sustainable P2 programs are cost effective.
- P2 projects need to meet a rate of return on investment.
 - Facilities use financial and non-financial criteria to evaluate projects.
- P2 progress is tracked and communicated.
 - Facilities are able to measure progress.
 - Facilities periodically publish results against goals.
 - Results are communicated to key people.

- Facilities use quality tools in their P2 program (i.e. team based quality culture, ISO 9000/14000, use of Pareto principles, total quality management, etc.)
- There is a responsibility and accountability for P2 results.
 - Many facilities tie waste and emissions accountability to the generating operation.
- Facility P2 teams know their plant culture and pattern the program to that culture.
- Recognition sustains employees motivation
 - Immediate recognition of early accomplishments help establish the P2 program.
 - Facility and/or corporate level recognition programs help sustain employee motivation.
- Company resources support facility P2 programs.
 - Facilities have access to corporate resources for program implementation.
 - Facilities use external resources to aid their P2 program (i.e. corporate engineering, marketing, research, laboratories, outside suppliers)
- Effective communication increases P2 awareness.
 - Have communication process within the facility and community.
- P2 is integrated into pre-manufacturing decisions.
 - P2 begins at research, development and design phases of the product or process life.
 - Facilities work with equipment and raw material suppliers and customers to help identify P2 opportunities for products and processes.
- Facilities use new technology to achieve significant improvement.